

Supplementary Information

Dual-Phase High-Entropy Ultra-High Temperature Ceramics

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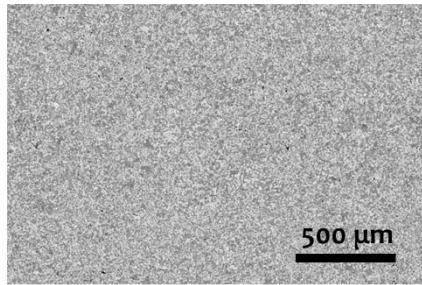
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Preprint: [arXiv:2002.09756](https://arxiv.org/abs/2002.09756)

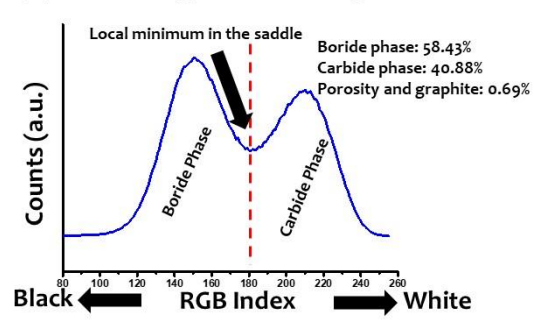
Table S1. Summary of lattice parameters of the corresponding individual metal diborides and carbides. The references are given.

Lattice Parameters a, c (Å) of the Boride (Metal Diboride)		Lattice Parameter a (Å) of the Carbide	
TiB ₂	3.031, 3.237 [1]	TiC	4.328 [2]
ZrB ₂	3.168, 3.531 [3]	ZrC	4.691 [4]
NbB ₂	3.114, 3.265 [5]	NbC	4.454 [6]
HfB ₂	3.142, 3.477 [3]	HfC	4.631 [4]
TaB ₂	3.097, 3.226 [3]	TaC	4.459 [4]
WB ₂	3.022, 3.382 [7]	WC	4.385 [7]

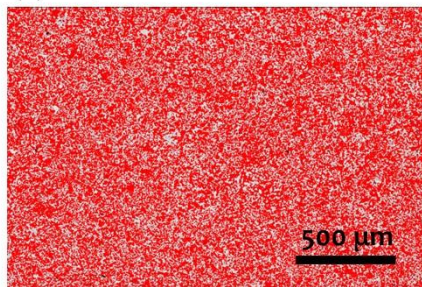
(a) 6B4C SEM micrograph



(b) 6B4C Image Pixel Histogram



(c) 6B4C Boride Phase



(d) 6B4C Carbide Phase

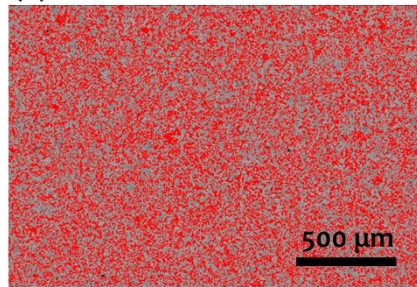


Fig. S1. Evaluation of the volume percentages of the boride (HEB) and carbide (HEC) phases via digital image processing of (a) an SEM micrograph. (b) The image pixel histogram is obtained via digital image processing, whereas the (c) boride (HEB) and (d) carbide (HEC) phases are highlighted separately. This example is from a 6B4C specimen.

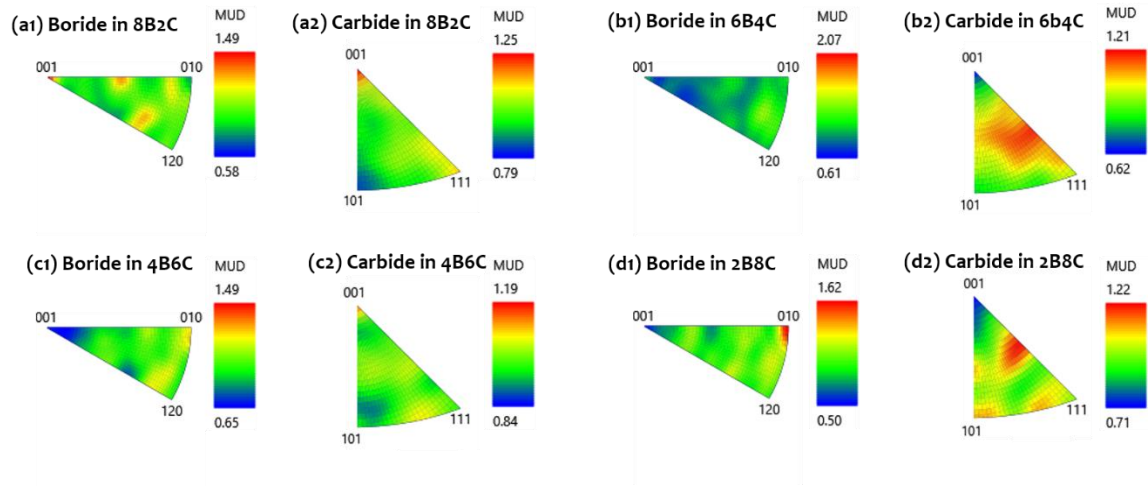


Fig. S2. Inverse pole figures of crystal preferred orientation for Specimens **(a)** 8B2C, **(b)** 6B4C, **(c)** 4B6C, and **(d)** 2B8C, measured from EBSD. Contour maps represent multiples of the uniform distribution (MUD) in each figure. Figures of the boride (HEB) phases are displayed in (a1), (b1), (c1), and (d1), and those of the carbide (HEC) phases are displayed in (a2), (b2), (c2), and (d2).

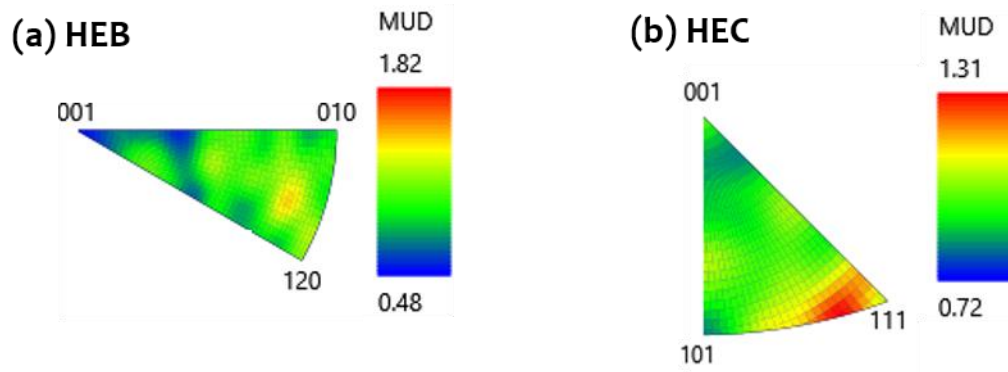


Fig. S3. Inverse pole figures of crystal preferred orientation for Specimens (a) HEB and (b) HEC, measured from EBSD, where contour maps represent multiples of the uniform distribution (MUD).

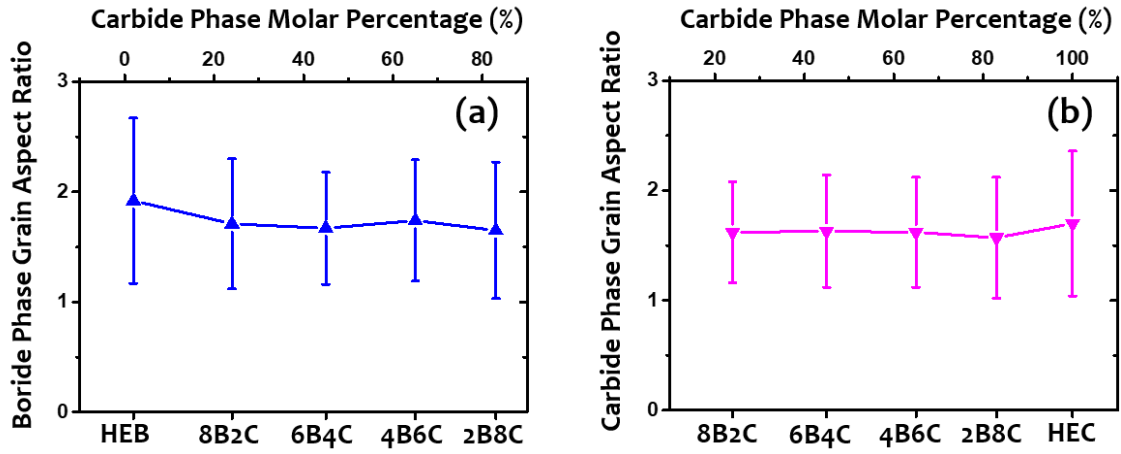


Fig. S4. The grain aspect ratios for (a) HEB (boride) phase and (b) HEC (carbide) phase, measured from EBSD analysis.

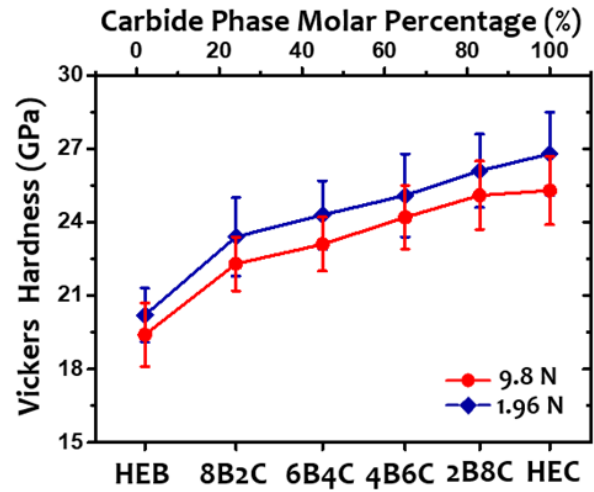


Fig. S5. Measured Vickers' hardness of six specimens (HEB, 8B2C, 6B4C, 4B6C, 2B8C, and HEC) at different indent loading forces of 9.8 N (red circles) and 1.96 N (blue diamonds).

HEB: 98% $(\text{Ti}_{0.22}\text{Zr}_{0.19}\text{Nb}_{0.18}\text{Hf}_{0.19}\text{Ta}_{0.19}\text{W}_{0.03})\text{B}_2$ + a minor carbide phase

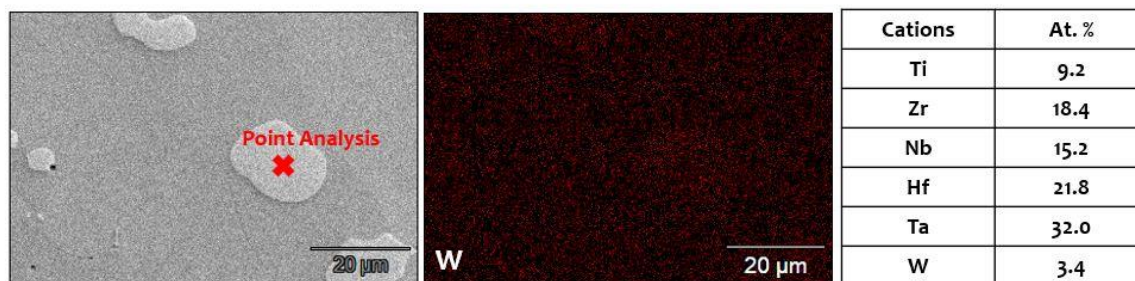


Fig. S6. EDS elemental map of W and a point EDS analysis of the minor carbide phase in the HEB specimen. A relatively large carbide particle is selected for the analysis to ensure the measurement accuracy.

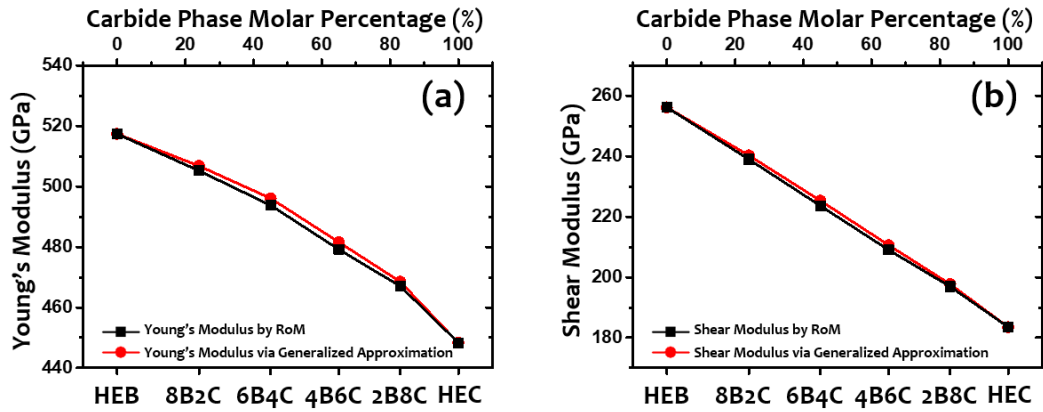


Fig. S7. Comparison of calculated (a) elastic moduli and (b) shear moduli of six specimens via rule-of-mixture (RoM) (black squares) and the generalized approximation method proposed by Zhang et al. [8] (red circles).

Supplementary References:

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